

2017-03-15



5011669908-T408

# DVP04TC-S

## Instruction Sheet Bilgi Dökümanı

安 裝 說 明  
安 装 说 明

Temperature Measurement Module

Sıcaklık Ölçüm Modülü

溫度量測模組

温度量测模块



Thank you for choosing Delta DVP series PLC. DVP04TC-S is able to receive 4 points of external thermocouple temperature sensors and convert them into 14-point digital signals. Besides, through FROM/TO instructions in DVP Slim series MPU program, the data in the module can be read and written. There are many 16-bit control registers (CR) in DVP04TC-S. The power unit is separate from it and is small in size and easy to install.

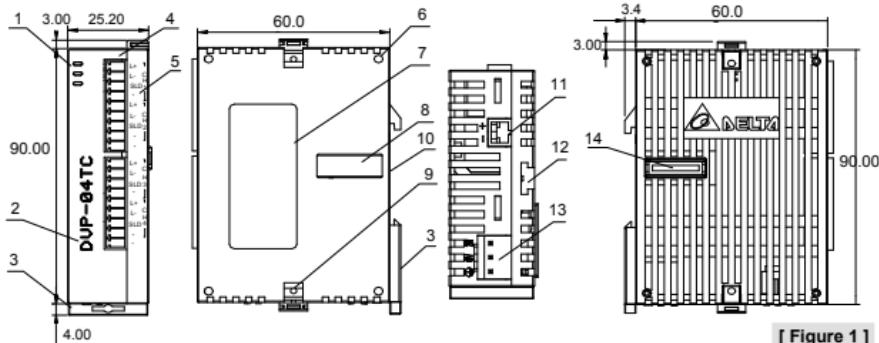
EN ✕ DVP04TC-S is an OPEN-TYPE device. It should be installed in a control cabinet free of airborne dust, humidity, electric shock and vibration. To prevent non-maintenance staff from operating DVP04TC-S, or to prevent an accident from damaging DVP04TC-S, the control cabinet in which DVP04TC-S is installed should be equipped with a safeguard. For example, the control cabinet in which DVP04TC-S is installed can be unlocked with a special tool or key.

EN ✕ DO NOT connect AC power to any of I/O terminals, otherwise serious damage may occur. Please check all wiring again before DVP04TC-S is powered up. After DVP04TC-S is disconnected, Do NOT touch any terminals in a minute. Make sure that the ground terminal  on DVP04TC-S is correctly grounded in order to prevent electromagnetic interference.

FR ✕ DVP04TC-S est un module OUVERT. Il doit être installé que dans une enceinte protectrice (boîtier, armoire, etc.) saine, dépourvue de poussière, d'humidité, de vibrations et hors d'atteinte des chocs électriques. La protection doit éviter que les personnes non habilitées à la maintenance puissent accéder à l'appareil (par exemple, une clé ou un outil doivent être nécessaire pour ouvrir la protection).

FR ✕ Ne pas appliquer la tension secteur sur les bornes d'entrées/Sorties, ou l'appareil DVP04TC-S pourra être endommagé. Merci de vérifier encore une fois le câblage avant la mise sous tension du DVP04TC-S. Lors de la déconnection de l'appareil, ne pas toucher les connecteurs dans la minute suivante. Vérifier que la terre est bien reliée au connecteur de terre  afin d'éviter toute interférence électromagnétique.

## ■ Product Profile & Dimension

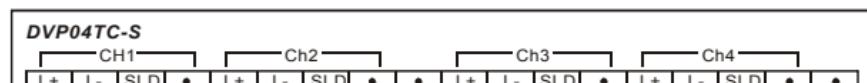


Unit: mm

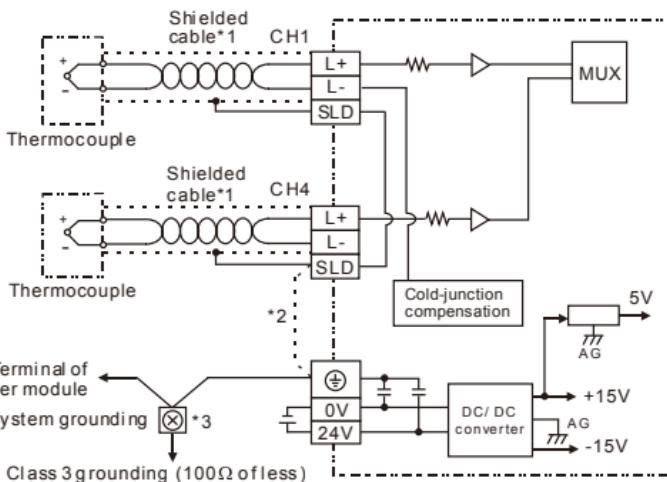
[ Figure 1 ]

|  |                                |
|--|--------------------------------|
| 1. Status indicator (POWER, RUN and ERROR) | 2. Model name                  |
| 3. DIN rail clip                           | 4. I/O terminals               |
| 6. Mounting holes                          | 7. Specification label         |
| 9. I/O module clip                         | 8. I/O module connection port  |
| 12. I/O module clip                        | 10. DIN rail (35mm)            |
|  | 11. RS-485 communication port  |
|  | 13. DC power input             |
|  | 14. I/O module connection port |

## ■ I/O Terminal Layout



## ■ External Wiring



[Figure 2]

**Note1:** Use only the wires that are supplied with your thermocouple sensor. Tighten PLC terminal screws to a torque of 1.95 kg-cm (1.7 in-lbs).

**Note2:** Terminal SLD is a grounding location for noise suppression.

**Note3:** Please connect  $\oplus$  power supply module terminal and  $\ominus$  DVP04TC-S temperature measurement module terminal to system earth ground.

**Warning:** DO NOT connect wires to the No Connection terminals.

## ■ Electrical Specifications

|                                  |   |
|----------------------------------|---|
| Power supply voltage             | 24VDC (20.4VDC ~ 28.8VDC) (-15% ~ +20%)   |
| Max. rated power consumption     | 2W, supplied by external power.   |
| Operation/storage                | Operation: 0°C~55°C (temperature), 5~95% (humidity), pollution degree 2<br>Storage: -25°C~70°C (temperature), 5~95% (humidity)  |
| Vibration/shock resistance       | International standards: IEC61131-2, IEC 68-2-6 (TEST Fc)/ IEC61131-2 & IEC 68-2-27 (TEST Ea)   |
| Series connection to DVP-PLC MPU | The modules are numbered from 0 to 7 automatically by their distance from MPU. No.0 is the closest to MPU and No.7 is the furthest. Maximum 8 modules are allowed to connect to MPU and will not occupy any digital I/O points. |

## ■ Functional Specifications

| DVP04TC-S                | Celsius (°C)  | Fahrenheit (°F)   |
|--------------------------|---|---|
| Analog input channel     | 4 channels per module   |   |
| Sensors type             | J-type, K-type, R-type, S-type, and T-type thermocouple   |   |
| Temperature input range  | J-type: -100°C ~ 700°C<br>K-type: -100°C ~ 1,000°C<br>R & S type: -10°C ~ 1,700°C<br>T-type: -100°C ~ 350°C                       | J-type: -148°F ~ 1,292°F<br>K-type: -148°F ~ 1,832°F<br>R & S type: -14°F ~ 3,092°F<br>T-type: -148°F ~ 662°F     |
| Digital conversion range | J-type: K-1,000 ~ K7,000<br>K-type: K-1,000 ~ K10,000<br>R & S type: K-100 ~ K17,000<br>T-type: K-1,000 ~ K3,500                  | J-type: K-3,280 ~ K12,920<br>K-type: K-1,480 ~ K18,320<br>R & S type: K-140 ~ K30,920<br>T-type: K-1,480 ~ K6,620 |
| Resolution               | 16 bits (0.1°C)   | 16 bits (0.1°F)   |
| Overall accuracy         | $\pm 0.5\%$ of full scale of 25°C (77°F),<br>$\pm 1\%$ of full scale during 0 ~ 55°C (32 ~ 131°F).                                |   |
| Response time            | 200ms × channels  |   |
| Isolation method         | Isolation between digital and analog circuits. There is isolation between channels.<br>500VDC between digital circuits and Ground |   |

| DVP04TC-S                   | Celsius (°C)  | Fahrenheit (°F) |
|-----------------------------|---|-----------------|
|                             | 500VDC between analog circuits and Ground<br>500VDC between analog circuits and digital circuits<br>500VDC between 24VDC and Ground   |                 |
| Digital data format         | 2's complement of 16-bit  |                 |
| Average function            | Yes (CR#2 ~ CR#5)   |                 |
| Self diagnostic function    | Yes   |                 |
| Communication mode (RS-485) | Supported, including ASCII/RTU mode. Default communication format: 9600, 7, E, 1, ASCII; refer to CR#32 for details on the communication format. Note1: RS-485 cannot be used when connected to CPU series PLCs. Note2: The communication format can only be changed via RS-485 and cannot be changed via the instruction TO when connected to CPU series PLCs. Refer to Communication Format Setup in the appendix of the DVP programming manual for more details. |                 |

## ■ Control Register

| CR# | Address | Save |     | Register content  | Description  |        |       |       |       |
|-----|---------|------|-----|-------------------|--|--------|-------|-------|-------|
| #0  | H'4096  | O    | R   | Model name        | Set up by the system:<br>DVP04TC-S model code=H'8B |        |       |       |       |
| #1  | H'4097  | O    | R/W | Thermocouple type | b15~b12  | b11~b9 | b8~b6 | b5~b3 | b2~b0 |
|     |         |      |     |                   | Reserved   | CH4    | CH3   | CH2   | CH1   |

Example: Setting of CH1

1. (b2, b1, b0) set to (0, 0, 0), use J-type.
2. (b2, b1, b0) set to (0, 0, 1), use K-type.
3. (b2, b1, b0) set to (0, 1, 0), use R-type.
4. (b2, b1, b0) set to (0, 1, 1), use S-type.
5. (b2, b1, b0) set to (1, 0, 0), use T-type.

CR#1: Used to set the working mode of four channels. There are 5 modes (J-type, K-type, R-type, S-type, and T-type) for each channel and can be set individually. For example, If you want to set CH1~CH4 as following: CH1: mode 0 (b2 ~ b0=000), CH2: mode 1 (b5 ~ b3=001), CH3: mode 0 (b8 ~ b6=000) and CH4: mode 1 (b11 ~ b9=001), you should set CR#1 to H'0208. The higher bits (b12 ~ b15) will be reserved and the default setting is H'0000.

|    |        |   |     |                    |   |
|----|--------|---|-----|--------------------|---|
| #2 | H'4098 | O | R/W | CH1 average number | Number piece of readings used for the calculation of "average" temperature on channels CH1 ~ CH4. Setting range:<br>For versions prior to V3.04: K1 ~ K4,095.<br>For versions after V3.05: K1 ~ K20.<br>Default setting is K10. |
| #3 | H'4099 | O | R/W | CH2 average number |   |
| #4 | H'409A | O | R/W | CH3 average number |   |
| #5 | H'409B | O | R/W | CH4 average number |   |

CR#2 ~ CR#5: Please be noticed that when PLC sets average times via TO.DTO instructions, please use rising-edge/falling-edge detection instruction (such as LDP and LDF) to get correct average times.

|     |        |   |   |                      |   |
|-----|--------|---|---|----------------------|---|
| #6  | H'409C | X | R | CH1 average degrees  | Average degrees for channels CH1 ~ CH4. (Unit: 0.1°C).    |
| #7  | H'409D | X | R | CH2 average degrees  |   |
| #8  | H'409E | X | R | CH3 average degrees  |   |
| #9  | H'409F | X | R | CH4 average degrees  |   |
| #10 | H'40A0 | X | R | CH1 average degrees  | Average degrees for channels CH1 ~ CH4. (Unit: 0.1°F).    |
| #11 | H'40A1 | X | R | CH2 average degrees  |   |
| #12 | H'40A2 | X | R | CH3 average degrees  |   |
| #13 | H'40A3 | X | R | CH4 average degrees  |   |
| #14 | H'40A4 | X | R | Present temp. of CH1 | Present temperature of channels CH1 ~ CH4. (Unit: 0.1°C). |
| #15 | H'40A5 | X | R | Present temp. of CH2 |   |
| #16 | H'40A6 | X | R | Present temp. of CH3 |   |
| #17 | H'40A7 | X | R | Present temp. of CH4 |   |
| #19 | H'40A9 | X | R | Present temp. of CH1 | Present temperature of channels CH1 ~                     |

| CR#  | Address | Save        |     | Register content                | Description  |  |  |  |  |
|--|---------|-------------|-----|---------------------------------|--|--|--|--|--|
| #20  | H'40AA  | X           | R   | Present temp. of CH2            | CH2. (Unit: 0.1°F).  |  |  |  |  |
| #21  | H'40AB  | X           | R   | Present temp. of CH3            | Present temperature of channels CH3 ~  |  |  |  |  |
| #22  | H'40AC  | X           | R   | Present temp. of CH4            | CH4. (Unit: 0.1°F).  |  |  |  |  |
| #24  | H'40AE  | O           | R/W | CH1 OFFSET Value                | Adjust offset value of channels CH1 ~ CH4. The range is -1,000 ~ +1,000 and default setting is K0.<br>(Unit: 0.1°C).   |  |  |  |  |
| #25  | H'40AF  | O           | R/W | CH2 OFFSET Value                |  |  |  |  |  |
| #26  | H'40B0  | O           | R/W | CH3 OFFSET Value                |  |  |  |  |  |
| #27  | H'40B1  | O           | R/W | CH4 OFFSET Value                |  |  |  |  |  |
| #29  | H'40B3  | X           | R/W | PID mode setting                | Set H'5678 to enable PID mode, other set values are invalid. Default: H'0000.  |  |  |  |  |
| #30  | H'40B4  | X           | R   | Error status                    | Data register stores the error status. Refer to the error code chart for details.  |  |  |  |  |
| #31  | H'40B5  | O           | R/W | Communication address setting   | RS-485 communication address. Setting range is 1 ~ 254 and default setting is K1.  |  |  |  |  |
| #32  | H'40B6  | O           | R/W | Communication baud rate setting | Communication baud rate. For ASCII mode, date format is 7 bits, even, 1 stop bit (7, E, 1), while RTU mode, date format is 8 bits, even, 1 stop bit (8, E, 1).<br>b0: 4,800 bps (bit/sec).<br>b1: 9,600 bps (bit/sec). (default setting)<br>b2: 19,200 bps (bit/sec).<br>b3: 38,400 bps (bit/sec).<br>b4: 57600 bps (bit/sec).<br>b5: 115,200 bps (bit/sec).<br>b6 ~ b13: Reserved.<br>b14: switch between low bit and high bit of CRC code (RTU mode only).<br>b15: RTU mode.   |  |  |  |  |
| #33  | H'40B7  | O           | R/W | Reset to default setting        | b15~b12   b11~ b9   b8~b6   b5~b3   b2~b0<br>ERR LED   CH4   CH3   CH2   CH1<br>Example: Setting of CH1<br>1. b0 ~ b1: Reserved.<br>2. b2: Set to 1 and PLC will be reset to default settings.<br>Definition of ERR LED: b12~b15=1111 (default settings)<br>1. b12 corresponds to CH1: when b12=1, scale exceeds the range, ERR LED flashes.<br>2. b13 corresponds to CH2: when b13=1, scale exceeds the range, ERR LED flashes.<br>3. b14 corresponds to CH3: when b14=1, scale exceeds the range, ERR LED flashes.<br>4. b15 corresponds to CH4: when b15=1, scale exceeds the range, ERR LED flashes. |  |  |  |  |
| #34  | H'40B8  | O           | R   | Software version                | Display the software version in hexadecimal. Example: H'010A = version 1.0A  |  |  |  |  |
| #35 ~ #48  |         | System used |     |                                 |  |  |  |  |  |
| Symbols: O: means latched. X: means not latched. (Support when using RS-485 communication, not support when connecting with MPU) |         |             |     |                                 |  |  |  |  |  |
| R: able to read data by using FROM instruction or RS-485.  |         |             |     |                                 |  |  |  |  |  |
| W: able to write data by using TO instruction or RS-485.   |         |             |     |                                 |  |  |  |  |  |

- Function code: 03'H - read data from register. 06'H - write one word to register. 10'H - write multiple words to registers.
- CR#30 is the error code register. Refer to the chart below:

| Error description                | Content     | b15 ~ b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
|----------------------------------|-------------|----------|----|----|----|----|----|----|----|----|
| Power source abnormal            | K1 (H'1)    | Reserved | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| Wiring to empty external contact | K2 (H'2)    |          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
| Setting mode error               | K4 (H'4)    |          | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  |
| Offset/Gain error                | K8 (H'8)    |          | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  |
| Hardware malfunction             | K16 (H'10)  |          | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  |
| Digital range error              | K32 (H'20)  |          | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  |
| Average times setting error      | K64 (H'40)  |          | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Instruction error                | K128 (H'80) |          | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |

Note: Each error code will have corresponding bit (b0 ~ b7). Two or more errors may happen at the same time. 0 means normal and 1 means having error.

3. When CR#29 is set to H'5678, CR#0 ~ CR#34 can be used for PID settings in DVP04TC-S V3.08 and versions above.

| PID Mode Content Description |                     |                               |                          |
|------------------------------|---------------------|-------------------------------|--------------------------|
| CR#0                         | Model name          | CR#6                          | CH1 average degrees (°C) |
| CR#1                         | Thermocouple type   | CR#7                          | CH2 average degrees (°C) |
| CR#2                         | PID Output % at CH1 | CR#8                          | CH3 average degrees (°C) |
| CR#3                         | PID Output % at CH2 | CR#9                          | CH4 average degrees (°C) |
| CR#4                         | PID Output % at CH3 | CR#6~CR#9: Unit: 0.1°C        |                          |
| CR#5                         | PID Output % at CH4 | CR#2~CR#5: 0~1000; Unit: 0.1% |                          |

| PID Mode Content Description               |                        |                             |   |
|--|------------------------|-----------------------------|---|
| CR#10                                      | Set temperature at CH1 | CR#28                       | Run/Stop & Auto tuning  |
| CR#11                                      | Set temperature at CH2 |                             | Bit0: CH1 PID runs/stops  |
| CR#12                                      | Set temperature at CH3 |                             | Bit1: CH2 PID runs/stops  |
| CR#13                                      | Set temperature at CH4 |                             | Bit2: CH3 PID runs/stops  |
| CR#10~CR#13: Set the PID target value (SV) |                        |                             | Bit3: CH4 PID runs/stops  |
| CR#14                                      | CH1 K <sub>P</sub>     |                             | 0=PID stops; 1=PID runs   |
| CR#15                                      | CH2 K <sub>P</sub>     |                             | Bit4 : CH1 Auto tuning  |
| CR#16                                      | CH3 K <sub>P</sub>     |                             | Bit5 : CH2 Auto tuning  |
| CR#17                                      | CH4 K <sub>P</sub>     |                             | Bit6 : CH3 Auto tuning  |
| CR#19                                      | CH1 K <sub>I</sub>     |                             | Bit7 : CH4 Auto tuning  |
| CR#20                                      | CH2 K <sub>I</sub>     |                             | 1: The auto tuning function is enabled. After the auto tuning is complete, the value becomes 0. |
| CR#21                                      | CH3 K <sub>I</sub>     | CR#29                       | Enter PID mode(H'5678)<br>K0: Exit the PID mode   |
| CR#22                                      | CH4 K <sub>I</sub>     | CR#30                       | Error Code  |
| CR#24                                      | CH1 K <sub>D</sub>     | CR#31                       | CH1 Sampling time   |
| CR#25                                      | CH2 K <sub>D</sub>     | CR#32                       | CH2 Sampling time   |
| CR#26                                      | CH3 K <sub>D</sub>     | CR#33                       | CH3 Sampling time   |
| CR#27                                      | CH4 K <sub>D</sub>     | CR#34                       | CH4 Sampling time   |
|  |                        | CR#31~CR#34: 1~30; Unit: 1s |   |

Note: Users have to enter the PID mode (CR#29=H'5678) before setting other control registers.

感謝您採用台達 DVP 系列產品。DVP04TC-S 溫度量測模組可接受外部 4 點熱電耦溫度感測器，將之轉換成 14 位元之數位信號。透過 DVP 薄型系列 ( Slim type ) 主機程式以指令 FROM/TO 來讀寫模組內之資料，模組內具有多個控制暫存器 ( CR )，每個暫存器有 16 bits。電源單元與模組分離，體積小，安裝容易。

- ✓ 請在使用之前，詳細閱讀本使用說明書。實施配線，請務必關閉電源。上電時請勿接觸機體端子或進行維修。輸入電源切斷後，一分鐘之內，請勿觸摸內部電路。
- ✓ 本機為開放型 (OPEN TYPE) 機殼，因此使用者使用本機時，必須將之安裝於具防塵、防潮及免於電擊/衝擊意外之外殼配線箱內。另必須具備保護措施（如：特殊之工具或鑰匙才可打開）防止非維護人員操作或意外衝擊本體，造成危險及損壞。
- ✓ 交流輸入電源不可連接於輸入 / 出信號端，否則可能造成嚴重的損壞，因此請在上電之前再次確認電源配線。
- ✓ 本體上之接地端子 ⊕ 勿必正確的接地，可提高產品抗雜訊能力。
- ✓ 由測溫體到溫調本體的配線路請用最短距離配線，為了避免雜訊及誘導的影響儘可能將電源線和負載配線分開。
- ✓ DVP04TC-S 溫度量測模組本身體積小，在空間溫度傳導特性易受其他模組熱源影響其量測準確性；建議於安裝配置時盡量配置於最外側，並儘量避免串接於產生熱源較高的數位輸出模組及類比輸出模組。
- ✓ DVP04TC-S 溫度量測模組之輸入誤差會因串接模組熱源所影響，產生的誤差皆在產品規格 ( $\pm 1.5^{\circ}\text{C}$ ) 以內；如需更精密控制請於該操作環境動作 30 分鐘後，輸入標準溫度源進行各通道之誤差值調校 (Offset)。
- ✓ 為了使測定溫度精確值穩定，在室溫操作上電後需要約 20 分鐘的預熱時間 ( $50^{\circ}\text{C}$  約需 30 分鐘預熱時間)。

## ■ 產品外觀尺寸與部位介紹

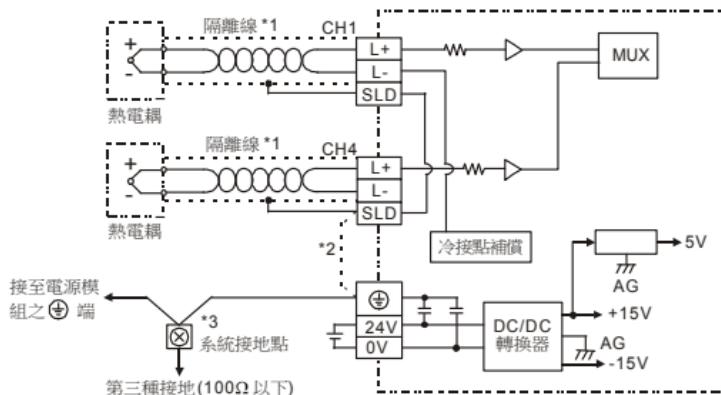
詳細部位指示圖與外觀尺寸請參閱英文版 [Figure1]，單位：mm。

|                   |                |               |
|-------------------|----------------|---------------|
| 1. 電源、錯誤及運行指示燈    | 2. 機種型號        | 3. DIN 軌固定扣   |
| 4. 端子             | 5. 端子配置        | 6. I/O 模組定位孔  |
| 7. 銘牌             | 8. I/O 模組連接埠   | 9. I/O 模組固定扣  |
| 10. DIN 軌糟 (35mm) | 11. RS-485 通訊埠 | 12. I/O 模組固定槽 |
| 13. 電源輸入口         | 14. I/O 模組連接埠  |               |

## ■ 輸入輸出端子台配置

請參閱英文版之端子台配置示意圖。

## ■ 外部配線



註 1：使用於類比輸入的配線應採用 J, K, R, S, T 型熱電耦溫度感測器之連接線或隔離線，且應與其他電源線或可能引起雜訊之接線分開。端子螺絲扭力為  $1.95 \text{ kg-cm}$  (1.7 in-lbs)。

註2：如果雜訊過大請將SLD及接地端子連接。

註3：請將電源模組之  $\oplus$  端及DVP04TC-S溫度量測模組之  $\ominus$  端連接到系統接地點，再將系統接點作第三種接地或接到配電箱之機殼上。

注意：空端子請勿配線。只能使用60/75°C的銅導線。

## ■ 電氣規格

|                |  |
|----------------|--|
| 電源電壓           | 24VDC (20.4VDC ~ 28.8VDC) (-15% ~ +20%)  |
| 額定最大消耗功率       | 2W, 由外部電源供應  |
| 操作/儲存環境        | 1. 操作 : 0°C ~ 55°C (溫度), 5 ~ 95% (濕度), 污染等級 2<br>2. 儲存 : -25°C ~ 70°C (溫度), 5 ~ 95% (濕度) |
| 耐振動/衝擊         | 國際標準規範IEC61131-2, IEC 68-2-6 (TEST Fc)/IEC61131-2 & IEC 68-2-27 (TEST Ea)                |
| 與DVP-PLC主機串接說明 | 模組編號以靠近主機之順序自動編號由0到7，最大可連接8台且不佔用數位I/O點數。   |

## ■ 功能規格

| DVP04TC-S     | 攝氏 (°C)  | 華氏 (°F)   |
|---------------|--|---|
| 類比訊號輸入通道      | 4通道 / 台  |   |
| 適合感應器形式       | J-type, K-type, R-type, S-type, T-type 熱電偶   |   |
| 輸入溫度範圍        | J-type : -100°C ~ 700°C<br>K-type : -100°C ~ 1,000°C<br>R & S type : -10°C ~ 1,700°C<br>T-type : -100°C ~ 350°C  | J-type : -148°F ~ 1,292°F<br>K-type : -148°F ~ 1,832°F<br>R & S type : -14°F ~ 3,092°F<br>T-type : -148°F ~ 662°F     |
| 數位轉換範圍        | J-type : K-1,000 ~ K7,000<br>K-type : K-1,000 ~ K10,000<br>R & S type : K-100 ~ K17,000<br>T-type : K-1,000 ~ K3,500   | J-type : K-3,280 ~ K12,920<br>K-type : K-1,480 ~ K18,320<br>R & S type : K-140 ~ K30,920<br>T-type : K-1,480 ~ K6,620 |
| 解析度           | 16 bits (0.1°C)  | 16 bits (0.1°F)   |
| 總和精密度         | $\pm 0.5\%$ 在 (25°C, 77°F) 範圍內滿刻度時。<br>$\pm 1\%$ 在 (0 ~ 55°C, 32 ~ 131°F) 範圍內滿刻度時。   |   |
| 響應時間          | 200ms × 通道數  |   |
| 隔離方式          | 數位區與類比區有隔離，通道間隔離。<br>數位電路與接地之間 : 500VDC<br>類比電路與數位電路之間 : 500VDC<br>類比電路與接地之間 : 24VDC與接地之間 : 500VDC   |   |
| 數位資料格式        | 16位元二補數  |   |
| 平均功能          | 有 (CR#2 ~ CR#5)  |   |
| 自我診斷功能        | 上下極限偵測 / 通道  |   |
| 通訊模式 (RS-485) | 有，包含ASCII/RTU模式，預設通訊格式為9600, 7, E, 1, ASCII，詳細通訊格式請參考CR#32說明。<br>備註1：當與PLC主機串接時，RS-485通訊無法使用。<br>備註2：其通訊格式只可採用RS-485通訊修改，無法由主機連接模組方式，下達TO指令修改，詳細內容請參考DVP程式篇手冊之附錄“模組通訊設定”篇。 |   |

## ■ 控制暫存器 (CR)

| CR#        | 參數位址   | 保持型 |     | 暫存器名稱 | 說明                       |        |       |       |       |
|------------|--------|-----|-----|-------|--------------------------|--------|-------|-------|-------|
| #0         | H'4096 | O   | R   | 機種型號  | 系統內定，DVP04TC-S機種編碼=H'8B。 |        |       |       |       |
| #1         | H'4097 | O   | R/W | 熱電偶型式 | b15~b12                  | b11~b9 | b8~b6 | b5~b3 | b2~b0 |
|            |        |     |     |       | 保留                       | CH4    | CH3   | CH2   | CH1   |
| 以CH1設定來說明： |        |     |     |       |                          |        |       |       |       |

| CR#  | 參數位址   | 保持型 | 暫存器名稱 | 說明   |
|--|--------|-----|-------|--|
|  |        |     |       | 1. (b2~b0) 設為(0, 0, 0) 時，選用J-type。<br>2. (b2~b0) 設為(0, 0, 1) 時，選用K-type。<br>3. (b2~b0) 設為(0, 1, 0) 時，選用R-type。<br>4. (b2~b0) 設為(0, 1, 1) 時，選用S-type。<br>5. (b2~b0) 設為(1, 0, 0) 時，選用T-type。 |
| CR#1：內容值用來設定溫度量測模組選擇感應器內部四個通道的工作模式，每個通道各有5種模式，可獨立設定。例如要將CH1 ~ CH4分別輸入設定為CH1：模式0 (b2 ~ b0=000)，CH2：模式1 (b5 ~ b3=001)，CH3：模式0 (b8 ~ b6=000)，CH4：模式1 (b11 ~ b9=001) 時，須將CR#1設為H'0208。較高位的位元 (b12 ~ b15) 將保留。出廠設定值為H'0000。 |        |     |       |  |
| #2   | H'4098 | O   | R/W   | CH1平均次數  |
| #3   | H'4099 | O   | R/W   | CH2平均次數  |
| #4   | H'409A | O   | R/W   | CH3平均次數  |
| #5   | H'409B | O   | R/W   | CH4平均次數  |
| CR#2 ~ CR#5：注意，當PLC主機利用TO.DTO指令寫入的平均次數設定時，請使用接點上升下降緣檢出指令(LDP/LDF...)，以免無法求得正確之輸入信號平均值。   |        |     |       |  |
| #6   | H'409C | X   | R     | CH1量測攝氏溫度平均值   |
| #7   | H'409D | X   | R     | CH2量測攝氏溫度平均值   |
| #8   | H'409E | X   | R     | CH3量測攝氏溫度平均值   |
| #9   | H'409F | X   | R     | CH4量測攝氏溫度平均值   |
| #10  | H'40A0 | X   | R     | CH1量測華氏溫度平均值   |
| #11  | H'40A1 | X   | R     | CH2量測華氏溫度平均值   |
| #12  | H'40A2 | X   | R     | CH3量測華氏溫度平均值   |
| #13  | H'40A3 | X   | R     | CH4量測華氏溫度平均值   |
| #14  | H'40A4 | X   | R     | CH1量測攝氏溫度現在值   |
| #15  | H'40A5 | X   | R     | CH2量測攝氏溫度現在值   |
| #16  | H'40A6 | X   | R     | CH3量測攝氏溫度現在值   |
| #17  | H'40A7 | X   | R     | CH4量測攝氏溫度現在值   |
| #19  | H'40A9 | X   | R     | CH1量測華氏溫度現在值   |
| #20  | H'40AA | X   | R     | CH2量測華氏溫度現在值   |
| #21  | H'40AB | X   | R     | CH3量測華氏溫度現在值   |
| #22  | H'40AC | X   | R     | CH4量測華氏溫度現在值   |
| #24  | H'40AE | O   | R/W   | CH1 OFFSET值  |
| #25  | H'40AF | O   | R/W   | CH2 OFFSET值  |
| #26  | H'40B0 | O   | R/W   | CH3 OFFSET值  |
| #27  | H'40B1 | O   | R/W   | CH4 OFFSET值  |
| #29  | H'40B3 | X   | R/W   | PID模式設定  |
| #30  | H'40B4 | X   | R     | 錯誤狀態   |
| #31  | H'40B5 | O   | R/W   | 通訊位址設定   |
| #32  | H'40B6 | O   | R/W   | 通訊速率 (Baud rate)<br>設定   |

| CR#       | 參數位址    | 保持型    | 暫存器名稱  | 說明   |         |         |       |       |       |      |     |     |     |     |
|-----------|---------|--------|--------|--|---------|---------|-------|-------|-------|------|-----|-----|-----|-----|
|           |         |        |        | b2 : 19,200 bps (位元/秒)<br>b3 : 38,400 bps (位元/秒)<br>b4 : 57,600 bps (位元/秒)<br>b5 : 115,200 bps (位元/秒)<br>b6 ~ b13 : 保留<br>b14 : CRC檢查碼高低位交換 (僅RTU模式有效)<br>b15 : ASCII/RTU模式切換  |         |         |       |       |       |      |     |     |     |     |
| #33       | H'40B7  | O R/W  | 恢復出廠設定 | <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>b15~b12</td><td>b11~ b9</td><td>b8~b6</td><td>b5~b3</td><td>b2~b0</td></tr> <tr> <td>ERR燈</td><td>CH4</td><td>CH3</td><td>CH2</td><td>CH1</td></tr> </table> <p>以CH1設定來說明：</p> <ol style="list-style-type: none"> <li>1. b0 ~ b1保留。b2設定為1時，所有設定值將回復原廠設定值。</li> </ol> <p>ERR燈定義：原廠設定值b12 ~ b15 = 1111</p> <ol style="list-style-type: none"> <li>1. b12對應CH1，當b12=1時，刻度超過ERR燈閃爍動作。</li> <li>2. b13對應CH2，當b13=1時，刻度超過ERR燈閃爍動作。</li> <li>3. b14對應CH3，當b14=1時，刻度超過ERR燈閃爍動作。</li> <li>4. b15對應CH4，當b15=1時，刻度超過ERR燈閃爍動作。</li> </ol> | b15~b12 | b11~ b9 | b8~b6 | b5~b3 | b2~b0 | ERR燈 | CH4 | CH3 | CH2 | CH1 |
| b15~b12   | b11~ b9 | b8~b6  | b5~b3  | b2~b0  |         |         |       |       |       |      |     |     |     |     |
| ERR燈      | CH4     | CH3    | CH2    | CH1  |         |         |       |       |       |      |     |     |     |     |
| #34       | H'40B8  | O R    | 韌體版本   | 16進制，顯示目前韌體版本，如1.0A則H'010A。  |         |         |       |       |       |      |     |     |     |     |
| #35 ~ #48 |         | 系統內部使用 |        |  |         |         |       |       |       |      |     |     |     |     |

符號定義：

O表示為保持型；X表示為非保持型。(利用RS-485通訊控制時支援，連接主機時不支援)

R表示為可使用FROM指令讀取資料，或利用RS-485通訊讀取資料。

W表示為可使用TO指令寫入資料，或利用RS-485通訊寫入資料。

1. 功能碼 (Function) : 03'H 讀出暫存器資料。06'H 寫入一個 word 資料至暫存器。10'H 寫入多筆 words 資料至暫存器。
2. CR#30 錯誤狀態表：

| 錯誤狀態     | 內容值         | b15 ~ b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
|----------|-------------|----------|----|----|----|----|----|----|----|----|
| 電源異常     | K1 (H'1)    | 保留       | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| 接點空接     | K2 (H'2)    |          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
| 模式設定錯誤   | K4 (H'4)    |          | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  |
| O/G錯誤    | K8 (H'8)    |          | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  |
| 硬體故障     | K16 (H'10)  |          | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  |
| 變換值異常    | K32 (H'20)  |          | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  |
| 平均次數設定錯誤 | K64 (H'40)  |          | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| 指令錯誤     | K128 (H'80) |          | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |

註：每個錯誤狀態由相對應之位元b0 ~ b7決定，有可能會同時產生兩個以上之錯誤狀態，0代表正常無錯誤，1代表有錯誤狀態產生。

3. 在 V3.08 以上版本，當 CR#29 設定為 H'5678 時，CR#0 ~ CR#34 可做為 PID 設定使用：

| PID模式內容說明                  |            |       |                                 |  |
|----------------------------|------------|-------|---------------------------------|--|
| CR#0                       | 機種型號       | CR#22 | CH4 $K_I$                       |  |
| CR#1                       | 熱電耦型式      | CR#24 | CH1 $K_D$                       |  |
| CR#2                       | CH1 PID輸出% | CR#25 | CH2 $K_D$                       |  |
| CR#3                       | CH2 PID輸出% | CR#26 | CH3 $K_D$                       |  |
| CR#4                       | CH3 PID輸出% | CR#27 | CH4 $K_D$                       |  |
| CR#5                       | CH4 PID輸出% | CR#28 | Run/Stop & Auto tuning          |  |
| CR#2~CR#5：範圍：0~1000，單位0.1% |            |       | Bit0 : CH1 PID Run/Stop         |  |
| CR#6                       | CH1 攝氏平均溫度 |       | Bit1 : CH2 PID Run/Stop         |  |
| CR#7                       | CH2 攝氏平均溫度 |       | Bit2 : CH3 PID Run/Stop         |  |
| CR#8                       | CH3 攝氏平均溫度 |       | Bit3 : CH4 PID Run/Stop         |  |
| CR#9                       | CH4 攝氏平均溫度 |       | 0=PID Stop，1=PID Run            |  |
| CR#6~CR#9：單位0.1°C          |            |       | Bit4 : CH1 Auto tuning          |  |
| CR#10                      | CH1 溫度設定   |       | Bit5 : CH2 Auto tuning          |  |
| CR#11                      | CH2 溫度設定   |       | Bit6 : CH3 Auto tuning          |  |
| CR#12                      | CH3 溫度設定   |       | Bit7 : CH4 Auto tuning          |  |
| CR#13                      | CH4 溫度設定   |       | 設為1會進入Auto tuning功能，完畢時自動改為0。   |  |
| CR#10~CR#13：PID目標值設定(SV)   |            | CR#29 | 進入PID模式(H'5678)<br>寫回K0，退出PID模式 |  |
| CR#14                      | CH1 $K_P$  |       | 錯誤碼                             |  |
| CR#15                      | CH2 $K_P$  | CR#30 | CH1 取樣時間                        |  |
| CR#16                      | CH3 $K_P$  | CR#31 | CH2 取樣時間                        |  |
| CR#17                      | CH4 $K_P$  | CR#32 | CH3 取樣時間                        |  |
| CR#19                      | CH1 $K_I$  | CR#33 | CH4 取樣時間                        |  |
| CR#20                      | CH2 $K_I$  | CR#34 | CR#31~CR#34：範圍1~30，單位1s         |  |
| CR#21                      | CH3 $K_I$  |       |                                 |  |
|                            |            |       |                                 |  |

註：需先進入PID模式 (CR#29寫入H'5678)，再對其它CR做設定。

感谢您采用台达 DVP 系列产品。DVP04TC-S 温度测量模块可接受外部 4 点热电耦温度传感器，将其转换成 14 位的数字信号。透过 DVP 薄型系列 ( Slim type ) 主机程序以指令 FROM/TO 来读写模块内的数据，模块内具有多个控制寄存器 (CR)，每个寄存器有 16 bits。电源单元与模块分离，体积小，安装容易。

- ✓ 请在使用之前，详细阅读本使用说明书。实施配线，务必关闭电源。上电时请勿接触机体端子或进行维修。输入电源切断后，一分钟之内，请勿触摸内部电路。
- ✓ 本机为开放型 (OPEN TYPE) 机壳，因此使用者使用本机时，必须将其安装于具防尘、防潮及免于雷击 / 冲击意外的外壳配线箱内。另必须具备保护措施（如：特殊的工具或钥匙才可打开）防止非维护人员操作或意外冲击本体，造成危险及损坏。
- ✓ 交流输入电源不可连接于输入 / 出信号端，否则可能造成严重的损坏，因此请在上电之前再次确认电源配线。
- ✓ 本体上的接地端子  $\ominus$  务必正确的接地，可提高产品抗干扰能力。
- ✓ 由测温体到温调本体的配线路请用最短距离配线，为了避免干扰及诱导的影响尽可能将电源线和负载配线分开。
- ✓ DVP04TC-S 温度测量模块本身体积小，在空间温度传导特性易受其它模块热源影响其测量准确性；建议于安装配置时尽量配置于最外侧，并尽量避免串接于产生热源较高的数字输出模块及模拟输出模块。
- ✓ DVP04TC-S 温度测量模块之输入误差会因串接模块热源所影响，产生的误差皆在产品规格 ( $\pm 1.5^{\circ}\text{C}$ ) 以内；如需更精密控制请于该操作环境动作 30 分钟后，输入标准温度源进行各通道之误差值调校 (Offset)。
- ✓ 为了使测定温度精确值稳定，在室温操作上电后需要约 20 分钟的预热时间 ( $50^{\circ}\text{C}$  约需 30 分钟预热时间)。

## ■ 产品外观尺寸与部位介绍

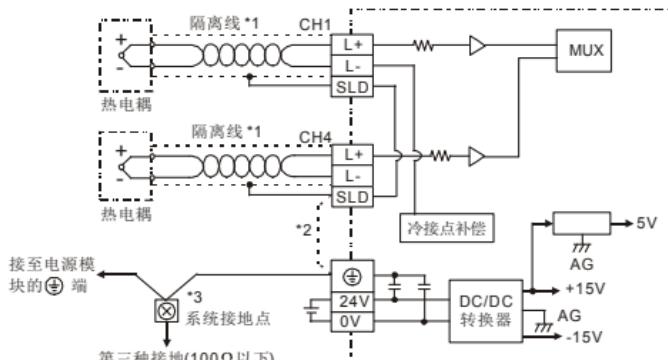
详细部位指示图与外观尺寸请参阅英文版 [Figure1]，单位：mm。

|                   |                |               |
|-------------------|----------------|---------------|
| 1. 电源、错误及运行指示灯    | 2. 机种型号        | 3. DIN 轨固定扣   |
| 4. 端子             | 5. 端子配置        | 6. I/O 模块定位孔  |
| 7. 铭牌             | 8. I/O 模块连接口   | 9. I/O 模块固定扣  |
| 10. DIN 轨槽 (35mm) | 11. RS-485 通讯口 | 12. I/O 模块固定槽 |
| 13. 电源输入口         | 14. I/O 模块连接口  |               |

## ■ 输入 / 输出端子台配置

请参阅英文版的端子配置示意图。

## ■ 外部配线



注1：使用于模拟输入的配线应采用 J, K, R, S, T 型热电耦温度传感器的连接线或隔离线，且应与其它电源线或可能引起干扰的接线分开。端子螺丝扭力为 1.95 kg-cm (1.7 in-lbs)

注2：如果干扰过大请将 SLD 及接地端子连接。

注3：请将电源模块的  $\ominus$  端及 DVP04TC-S 温度测量模块的  $\ominus$  端连接到系统接地点，再将系统接点作第三种接地或接到配电箱的机壳上。

注意：空端子请勿配线。只能使用 60/75°C 的铜导线。

## ■ 电气规格

|                |  |  |  |
|----------------|--|--|--|
| 电源电压           | 24VDC (20.4VDC ~ 28.8VDC) (-15% ~ +20%)  |  |  |
| 额定最大消耗功率       | 2W, 由外部电源供应  |  |  |
| 操作 / 储存环境      | 1. 操作: 0°C ~ 55°C (温度), 5 ~ 95% (湿度), 污染等级 2<br>2. 储存: -25°C ~ 70°C (温度), 5 ~ 95% (湿度) |  |  |
| 耐振动 / 冲击       | 国际标准规范IEC61131-2, IEC 68-2-6 (TEST Fc)/IEC61131-2 & IEC 68-2-27 (TEST Ea)              |  |  |
| 与DVP-PLC主机串接说明 | 模块编号以靠近主机的顺序自动编号由0到7, 最大可连接8台且不占用数字I/O点数。  |  |  |

## ■ 功能规格

| DVP04TC-S     | 摄氏 (°C)   | 华氏 (°F)   |
|---------------|---|---|
| 模拟讯号输入通道      | 4通道/台   |   |
| 适合感应器形式       | J-type, K-type, R-type, S-type, T-type 热电耦  |   |
| 输入温度范围        | J-type: -100°C ~ 700°C<br>K-type: -100°C ~ 1,000°C<br>R & S type: -10°C ~ 1,700°C<br>T-type: -100°C ~ 350°C   | J-type: -148°F ~ 1,292°F<br>K-type: -148°F ~ 1,832°F<br>R & S type: -14°F ~ 3,092°F<br>T-type: -148°F ~ 662°F     |
| 数字转换范围        | J-type: K-1,000 ~ K7,000<br>K-type: K-1,000 ~ K10,000<br>R & S type: K-100 ~ K17,000<br>T-type: K-1,000 ~ K3,500  | J-type: K-3,280 ~ K12,920<br>K-type: K-1,480 ~ K18,320<br>R & S type: K-140 ~ K30,920<br>T-type: K-1,480 ~ K6,620 |
| 分辨率           | 16 bits (0.1°C)   | 16 bits (0.1°F)   |
| 总和精密度         | ±0.5% 在 (25°C, 77°F) 范围内满刻度时。<br>±1% 在 (0 ~ 55°C, 32 ~ 131°F) 范围内满刻度时。  |   |
| 响应时间          | 200ms × 通道数   |   |
| 隔离方式          | 数字电路与模拟电路有隔离, 通道间隔离。<br>数字电路与接地之间: 500VDC 模拟电路与接地之间: 500VDC<br>模拟电路与数字电路之间: 500VDC 24VDC与接地之间: 500VDC   |   |
| 数字数据格式        | 16位二进制码   |   |
| 平均功能          | 有 (CR#2 ~ CR#5)   |   |
| 自我诊断功能        | 上下极限侦测 / 通道   |   |
| 通讯模式 (RS-485) | 有, 包含ASCII/RTU模式, 默认通讯格式为9600, 7, E, 1, ASCII, 详细通讯格式请参考CR#32说明。<br>备注1: 当与PLC主机串接时, RS-485通讯无法使用。<br>备注2: 其通讯格式只可采用RS-485通讯修改, 无法由主机连接模块方式, 下达TO指令修改, 详细内容请参考DVP程序篇手册之附录"模块通信设置"篇。 |   |

## ■ 控制寄存器 ( CR )

| CR# | 参数地址   | 保持型 | 寄存器名称 | 说明    |   |        |       |       |       |
|-----|--------|-----|-------|-------|---|--------|-------|-------|-------|
| #0  | H'4096 | O   | R     | 机种型号  | 系统内定, DVP04TC-S机种编码=H'8B。   |        |       |       |       |
|     |        |     |       |       | b15~b12   | b11~b9 | b8~b6 | b5~b3 | b2~b0 |
|     |        |     |       |       | 保留  | CH4    | CH3   | CH2   | CH1   |
| #1  | H'4097 | O   | R/W   | 热电耦型式 | 以CH1设定来说明:<br>1. (b2~b0) 设为(0, 0, 0) 时, 选用J-type。<br>2. (b2~b0) 设为(0, 0, 1) 时, 选用K-type。<br>3. (b2~b0) 设为(0, 1, 0) 时, 选用R-type。<br>4. (b2~b0) 设为(0, 1, 1) 时, 选用S-type。<br>5. (b2~b0) 设为(1, 0, 0) 时, 选用T-type。 |        |       |       |       |

CR#1: 内容值用来设定温度测量模块选择感应器内部四个通道的工作模式, 每个通道各有5种模式, 可独立设定。例如要将CH1 ~ CH4分别输入设定为CH1: 模式0 (b2 ~ b0=000), CH2: 模式1 (b5 ~ b3=001), CH3: 模式0 (b8 ~ b6=000), CH4: 模式1 (b11 ~ b9=001) 时, 须将CR#1设为H'0208., 较高位的位 (b12 ~ b15) 将保留。出厂默认值为H'0000。

|    |        |   |     |         |                              |
|----|--------|---|-----|---------|------------------------------|
| #2 | H'4098 | O | R/W | CH1平均次数 | 通道CH1 ~ CH4讯号的平均次数设定:        |
| #3 | H'4099 | O | R/W | CH2平均次数 | V3.04以前版本: 可设定范围K1 ~ K4,095。 |

| CR#   | 参数地址   | 保持型   | 寄存器名称               | 说明  |
|---|--------|-------|---------------------|---|
| #4  | H'409A | O R/W | CH3平均次数             | V3.05以后版本：可设定范围K1 ~ K20。<br>出厂设定值为K10。  |
| #5  | H'409B | O R/W | CH4平均次数             |   |
| CR#2 ~ CR#5：注意，当PLC主机利用TO/DTO指令写入的平均次数设定时，请使用接点上升下降缘检出指令 (LDP/LDF...)，以免无法求得正确之输入信号平均值。 |        |       |                     |   |
| #6  | H'409C | X R   | CH1测量摄氏温度平均值        | 通道CH1 ~ CH4测量摄氏温度平均值显示。单位0.1°C。   |
| #7  | H'409D | X R   | CH2测量摄氏温度平均值        |   |
| #8  | H'409E | X R   | CH3测量摄氏温度平均值        |   |
| #9  | H'409F | X R   | CH4测量摄氏温度平均值        |   |
| #10   | H'40A0 | X R   | CH1测量华氏温度平均值        | 通道CH1 ~ CH4测量华氏温度平均值显示。单位0.1°F。   |
| #11   | H'40A1 | X R   | CH2测量华氏温度平均值        |   |
| #12   | H'40A2 | X R   | CH3测量华氏温度平均值        |   |
| #13   | H'40A3 | X R   | CH4测量华氏温度平均值        |   |
| #14   | H'40A4 | X R   | CH1测量摄氏温度现在值        | 通道CH1 ~ CH4测量摄氏温度现在值显示。单位0.1°C。   |
| #15   | H'40A5 | X R   | CH2测量摄氏温度现在值        |   |
| #16   | H'40A6 | X R   | CH3测量摄氏温度现在值        |   |
| #17   | H'40A7 | X R   | CH4测量摄氏温度现在值        |   |
| #19   | H'40A9 | X R   | CH1测量华氏温度现在值        | 通道CH1 ~ CH4测量华氏温度现在值显示。单位0.1°F。   |
| #20   | H'40AA | X R   | CH2测量华氏温度现在值        |   |
| #21   | H'40AB | X R   | CH3测量华氏温度现在值        |   |
| #22   | H'40AC | X R   | CH4测量华氏温度现在值        |   |
| #24   | H'40AE | O R/W | CH1 OFFSET值         | 通道CH1 ~ CH4提供使用者自行调整的OFFSET。可调范围：-1,000 ~ +1,000。<br>出厂默认值为K0，单位0.1°C。<br>OFFSET值定义：模块测量温度-OFFSET值=实际显示温度。  |
| #25   | H'40AF | O R/W | CH2 OFFSET值         |   |
| #26   | H'40B0 | O R/W | CH3 OFFSET值         |   |
| #27   | H'40B1 | O R/W | CH4 OFFSET值         |   |
| #29   | H'40B3 | X R/W | PID模式设定             | 设定H'5678进入PID模式，其它设定值皆为一般模式。出厂默认值H'0000。  |
| #30   | H'40B4 | X R   | 错误状态                | 储存所有错误状态的数据寄存器，详细内容请参照错误信息表。  |
| #31   | H'40B5 | O R/W | 通讯地址设定              | 设定RS-485通讯地址，设定范围01 ~ 254。出厂默认值为K1。   |
| #32   | H'40B6 | O R/W | 通讯速率 (Baud rate) 设定 | 包含ASCII/RTU模式，ASCII模式数据格式固定为7 bits、偶位、1 stop bit (7, E, 1)。<br>RTU模式数据格式固定为8 bits、偶位、1 stop bit (8, E, 1)。<br>通讯速率设定共有六种：<br>b0: 4,800 bps b1: 9,600 bps (出厂值)<br>b2: 19,200 bps b3: 38,400 bps<br>b4: 57,600 bps b5: 115,200 bps<br>b6 ~ b13: 保留。b14: CRC检查码高低位交换 (仅RTU模式有效)<br>b15: ASCII/RTU模式切换 |
| #33   | H'40B7 | O R/W | 恢复出厂设定              | b15~b12 b11~b9 b8~b6 b5~b3 b2~b0<br>ERR灯 CH4 CH3 CH2 CH1<br>以CH1设定来说明：<br>1. b0 ~ b1保留。b2设定为1时，所有设定值将回复原厂默认值。<br>ERR灯定义：原厂默认值b12 ~ b15 = 1111<br>1. b12对应CH1，当b12=1时，刻度超过   |

| CR#       | 参数地址   | 保持型    | 寄存器名称 | 说明   |
|-----------|--------|--------|-------|--|
|           |        |        |       | ERR灯闪烁动作。<br>2. b13对应CH2, 当b13=1时, 刻度超过ERR灯闪烁动作。<br>3. b14对应CH3, 当b14=1时, 刻度超过ERR灯闪烁动作。<br>4. b15对应CH4, 当b15=1时, 刻度超过ERR灯闪烁动作。 |
| #34       | H'40B8 | O R    | 韧体版本  | 16进制, 显示目前韧体版本, 如1.0A则H'010A。  |
| #35 ~ #48 |        | 系统内部使用 |       |  |

符号定义:

O表示为保持型; X表示为非保持型。(利用RS-485通讯控制时支持, 连接主机时不支持)

R表示为可使用FROM指令读取数据, 或利用RS-485通讯读取数据。

W表示为可使用TO指令写入数据, 或利用RS-485通讯写入数据。

1. 功能码 (Function) : 03'H 读出寄存器数据。06'H 写入一个 word 数据至寄存器。10'H 写入多笔 words 数据至寄存器。

2. CR#30 错误状态表 :

| 错误状态     | 内容值         | b15 ~ b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
|----------|-------------|----------|----|----|----|----|----|----|----|----|
| 电源异常     | K1 (H'1)    |          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| 接点空接     | K2 (H'2)    |          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
| 模式设定错误   | K4 (H'4)    |          | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  |
| O/G错误    | K8 (H'8)    |          | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  |
| 硬件故障     | K16 (H'10)  |          | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  |
| 变换值异常    | K32 (H'20)  |          | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  |
| 平均次数设定错误 | K64 (H'40)  |          | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| 指令错误     | K128 (H'80) |          | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |

注: 每个错误状态由相对应的位b0 ~ b7决定, 有可能会同时产生两个以上的错误状态, 0代表正常无错误, 1代表有错误状态产生。

3. 在 V3.08 以上版本, 当 CR#29 设定为 H'5678 时, CR#0 ~ CR#34 可做为 PID 设定使用:

| PID模式内容说明                     |                    |       |                                  |  |
|-------------------------------|--------------------|-------|----------------------------------|--|
| CR#0                          | 机种型号               | CR#22 | CH4 K <sub>i</sub>               |  |
| CR#1                          | 热电耦型式              | CR#24 | CH1 K <sub>D</sub>               |  |
| CR#2                          | CH1 PID输出%         | CR#25 | CH2 K <sub>D</sub>               |  |
| CR#3                          | CH2 PID输出%         | CR#26 | CH3 K <sub>D</sub>               |  |
| CR#4                          | CH3 PID输出%         | CR#27 | CH4 K <sub>D</sub>               |  |
| CR#5                          | CH4 PID输出%         |       | Run/Stop & Auto tuning           |  |
| CR#2~CR#5: 范围: 0~1000, 单位0.1% |                    |       | Bit0: CH1 PID Run/Stop           |  |
| CR#6                          | CH1 摄氏平均温度         |       | Bit1: CH2 PID Run/Stop           |  |
| CR#7                          | CH2 摄氏平均温度         |       | Bit2: CH3 PID Run/Stop           |  |
| CR#8                          | CH3 摄氏平均温度         |       | Bit3: CH4 PID Run/Stop           |  |
| CR#9                          | CH4 摄氏平均温度         |       | 0=PID Stop, 1=PID Run            |  |
| CR#6~CR#9: 单位0.1°C            |                    |       | Bit4: CH1 Auto tuning            |  |
| CR#10                         | CH1 温度设定           |       | Bit5: CH2 Auto tuning            |  |
| CR#11                         | CH2 温度设定           |       | Bit6: CH3 Auto tuning            |  |
| CR#12                         | CH3 温度设定           |       | Bit7: CH4 Auto tuning            |  |
| CR#13                         | CH4 温度设定           |       | 设为1会进入Auto turning功能, 完毕时自动改为0。  |  |
| CR#10~CR#13: PID目标值设定(SV)     |                    |       |                                  |  |
| CR#14                         | CH1 K <sub>p</sub> | CR#29 | 进入PID模式(H'5678)<br>写回K0, 退出PID模式 |  |
| CR#15                         | CH2 K <sub>p</sub> |       |                                  |  |
| CR#16                         | CH3 K <sub>p</sub> | CR#30 | 错误码                              |  |
| CR#17                         | CH4 K <sub>p</sub> | CR#31 | CH1 取样时间                         |  |
| CR#19                         | CH1 K <sub>i</sub> | CR#32 | CH2 取样时间                         |  |
| CR#20                         | CH2 K <sub>i</sub> | CR#33 | CH3 取样时间                         |  |
| CR#21                         | CH3 K <sub>i</sub> | CR#34 | CH4 取样时间                         |  |
|                               |                    |       | CR#31~CR#34: 范围1~30, 单位1s        |  |

注: 需先进入PID模式 (CR#29写入H'5678), 再对其它CR做设定。

Delta DVP serisi PLC'leri seçtiğiniz için teşekkürler. DVP04TC-S ünitelerine 4 adet termokupl sıcaklık sensörü bağlanabilir ve bu bağlı sıcaklık sensörlerinden gelen bilgiler 14-bit dijital sinyallere dönüştürülür. Ayrıca DVP PLC CPU'da FROM/TO komutları kullanılarak DVP04TC-S modülünün içine veri yazılabilir veya okunabilir. DVP04TC-S modülünün içinde çok adet 16-bit kontrol register (CR) vardır. Ürünün beslemesi ayrı, küçük boyutlu ve kurulumu kolaydır.

- ✓ Lütfen ürünü kullanmadan önce bu bilgi dökümanını dikkatlice okuyunuz. Bağlantıları yapmadan önce ürünün enerjisini kesiniz. Enerji kesildikten sonra 1 dakika boyunca ürünün iç devrelerine dokunmayın.
- ✓ Bu ürün AÇIK I/O modülü olduğundan dolayı toz, rutubet, elektrik şoku ve titreşimden uzak kaplı yerlere kurulumu yapılmalıdır. Tehlikeleri ve ürünün zarar görmesini engellemek için yetkililerin ürünlerin ürüne müdahale etmesini engelleyecek önlemler alınmalıdır. (Ör: Panoya kilit konulması gibi).
- ✓ DVP04TC-S ünitesinin giriş/çıkış terminallerine AC power bağlamayınız, Aksi halde ürün zarar görebilir. Enerji vermeden önce bağlantıları kontrol ediniz.
- ✓ Elektromanyetik gürültüyü engellemek için, DVP04PT-S ürününün topraklamasının doğru olduğuna emin olunuz.
- ✓ DVP04TC-S küçük boyutlu bir ünitedir ve ısı iletkenliği aynı ortamda bulunan ısı kaynağından etkilenebilir. Bu durum ölçülen sıcaklık değerinin doğruluğunu da etkiler. Onun için DVP04TC-S Ünitesini bağlı olduğu analog ve/veya dijital modüllerle birlikte yüksek ısı kaynağının bulunduğu yerlerden uzak yerlere kurulması tavsiye edilir.
- ✓ DVP04TC-S ünitesi girişi yanına takılı modüllerin ısı kaynağından etkilenebilir. Buna bağlı olarak ölçümden özellikle belirtilenin üzerinde hata olabilir( $\pm 1.5^{\circ}\text{C}$  ). Eğer daha doğru kontrol yapmak isteniyorsa, sıcaklık kontrolü başladıkten 30 dakika sonra her giriş için offset ayarı yapılması önerilir.
- ✓ Sıcaklık değerini doğru stabilize etmek için, DVP04TC-S ürününe enerji verdikten sonra oda sıcaklığında iken 20 dakika ısıtma süresi beklenmelidir.  $50^{\circ}\text{C}$  çalışmada ise bu süre 30 dakika olmalıdır.

## ■ Ürün Profili & Ölçüler

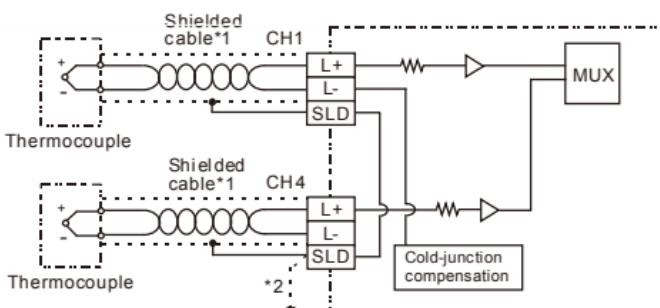
Lütfen sayfa 1'de (Şekil 1)'ye bakınız., Birim: mm.

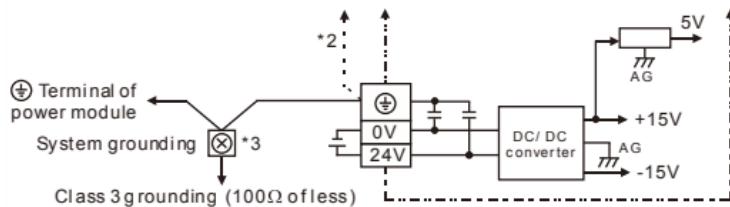
|  |                              |
|--|------------------------------|
| 1. Durum indikatör (POWER, RUN ve ERROR) | 2. Model adı                 |
| 3. DIN ray klip                          | 4. I/O terminaller           |
| 6. Montaj delikleri                      | 5. I/O nokta indikatör       |
| 9. I/O modül klip                        | 7. Özellik etiketi           |
| 12. I/O modül klip                       | 8. I/O modül bağlantı portu  |
|  | 10. DIN ray (35mm)           |
|  | 11. RS-485 haberleşme portu  |
|  | 13. DC power girişi          |
|  | 14. I/O modül bağlantı portu |

## ■ I/O Terminal Yerleşimi

Lütfen İngilizce versiyonu için sayfa 2'ye bakınız.

## ■ Harici Bağlantı





**Not 1:** Üründe giriş bağlantısı yaparken girişine bağlı termokupl sıcaklık sensörünün orjinal kablosunu kullanınız. PLC terminal vidalarını 1.95 kg-cm (1.7 in-lbs) tork oranında sıkınız.

**Not 2:** Gürültüyü önlemek için SLD terminalini topraklayınız.

**Not 3:** Güç kaynağı modülü terminalinden ve DVP04TC-S modülü toprak terminalinden topraklanmalıdır.

**Uyarı:** No Connection (NC) terminallerine bağlantı yapmayın.

## ■ Elektriksel Özellikler

|                              |  |
|------------------------------|--|
| Power supply voltajı         | 24VDC (20.4VDC ~ 28.8VDC) (-15% ~ +20%)  |
| Max. güç tüketim oranı       | 2W, harici beslemeden beslenir.  |
| Çalışma/saklama              | Çalışma: 0°C~55°C (sıcaklık), 5~95% (rutubet), kırılma derecesi 2<br>Saklama: -25°C~70°C (sıcaklık), 5~95% (rutubet)   |
| Titreşim/şok direnci         | Uluslararası standartlar: IEC61131-2, IEC 68-2-6 (TEST Fc)/<br>IEC61131-2 & IEC 68-2-27 (TEST Ea)  |
| DVP-PLC MPU'ya seri bağlantı | Modül CPU'ya bağlandığında uzaklığuna göre sırasıyla otomatik olarak 0 ~ 7 arası numaralandırılır. En yakın modülün numarası "0" ve en uzaktaki modülün numarası "7" dir. Maksimum 8 adet özel modül bağlanabilir ve digital I/O işgal etmezler. |

## ■ Fonksiyonel Özellikler

| DVP04TC-S                  | Celsius (°C)  | Fahrenheit (°F)   |
|----------------------------|---|---|
| Analog giriş kanalı        | Her bir modül için 4 kanal  |   |
| Sensor tipi                | J-tipi, K-tipi, R-tipi, S-tipi, ve T-tipi termokupl   |   |
| Sıcaklık giriş aralığı     | J-tipi: -100°C ~ 700°C<br>K-tipi: -100°C ~ 1,000°C  | J-tipi: -148°F ~ 1,292°F<br>K-tipi: -148°F ~ 1,832°F  |
| Sıcaklık giriş aralığı     | R & S tipi: -10°C ~ 1,700°C<br>T-tipi: -100°C ~ 350°C   | R & S tipi: -14°F ~ 3,092°F<br>T-tipi: -148°F ~ 662°F   |
| Digital dönüşüm aralığı    | J-tipi: K-1,000 ~ K7,000<br>K-tipi: K-1,000 ~ K10,000<br>R & S tipi: K-100 ~ K17,000<br>T-tipi: K-1,000 ~ K3,500  | J-tipi: K-3,280 ~ K12,920<br>K-tipi: K-1,480 ~ K18,320<br>R & S tipi: K-140 ~ K30,920<br>T-tipi: K-1,480 ~ K6,620 |
| Çözünürlük                 | 16 bit (0.1°C)  | 16 bit (0.1°F)  |
| Genel doğruluk             | ±0.5% tam skala 25°C (77°F),<br>±1% tam skala 0 ~ 55°C (32 ~ 131°F).  |   |
| Cevap zamanı               | 200ms × kanal   |   |
| Izolasyon metodu           | Digital ve analog devreler arasında izolasyon mevcut. Kanallar arası izolasyon yok.<br>500VDC Dijital devreler ve Toprak (Ground) arasında<br>500VDC Analog devreler ve Toprak (Ground) arasında<br>500VDC Analog devreler ve Dijital devreler arasında<br>500VDC 24VDC ve Toprak (Ground) arasında |   |
| Digital data formatı       | 16-bit, 2'nin komplementi   |   |
| Ortalama fonksiyonu        | Mevcut (CR#2 ~ CR#5)  |   |
| Self diagnostic fonksiyonu | Mevcut  |   |

| DVP04TC-S                |  | Celsius (°C)  |  |  |  | Fahrenheit (°F)   |  |  |  |
|--------------------------|--|---|--|--|--|---|--|--|--|
| Haberleşme modu (RS-485) |  | Desteklenir. ASCII/RTU mod. Varsayılan haberleşme formatı: 9600, 7, E, 1, ASCII; haberleşme formatı detayları için CR#32 bakınız. |  |  |  | Not1: PLC CPU'suna bağlılığında RS-485 kullanılamaz.<br>Not2: Haberleşme formatı sadece RS-485 aracılığı ile değiştirilebilir ve PLC CPU'suna bağlı iken TO komutu ile değiştirilemez.<br>Haberleşme format ayarı hakkında daha fazla bilgi için DVP programlama manueli ek bölümüne bakınız. |  |  |  |

## ■ Kontrol Register

| CR# | Adres  | Kayıt   |     | Register içeriği | Açıklama  |        |       |       |       |
|-----|--------|---------|-----|------------------|---|--------|-------|-------|-------|
| #0  | H'4096 | O       | R   | Model adı        | Sistem tarafından ayarlanır:<br>DVP04TC-S model kodu=H'8B |        |       |       |       |
| #1  | H'4097 | O       | R/W | Termokupl tipi   | b15~b12   | b11~b9 | b8~b6 | b5~b3 | b2~b0 |
|     |        | Reserve | CH4 | CH3              | CH2   | CH1    |       |       |       |

Örnek: CH1 ayarı

1. (b2, b1, b0) değeri (0, 0, 0), ise J- tipi.
2. (b2, b1, b0) değeri (0, 0, 1), ise K- tipi.
3. (b2, b1, b0) değeri (0, 1, 0), ise R- tipi.
4. (b2, b1, b0) değeri (0, 1, 1), ise S- tipi.
5. (b2, b1, b0) değeri (1, 0, 0), ise T- tipi.

CR#1: Dört kanalın çalışma modunu ayarlamak için kullanılır. Her bir kanal için ayrı ayrı ayarlanabilen 5 tane mod vardır. (J-tipi, K-tipi, R-tipi, S-tipi, ve T-tipi). Örneğin, CH1~CH4 kanallarını ayarlamak istiyorsak: CH1: mod 0 (b2 ~ b0=000), CH2: mod 1 (b5 ~ b3=001), CH3: mod 0 (b8 ~ b6=000) ve CH4: mod 1 (b11 ~ b9=001) ayarlamak için, CR#1 register değeri H'0208 ayarlanmalıdır. Yüksek değerli bitler (b12 ~ b15) reserve olup fabrika değeri = H'0000'.

|    |        |   |     |                    |  |  |  |  |  |
|----|--------|---|-----|--------------------|--|--|--|--|--|
| #2 | H'4098 | O | R/W | CH1 ortalama adeti | CH1 ~ CH4 kanallarındaki "ortalama" sıcaklık değerini hesaplamak için okuma sayısıdır. Ayar aralığı:<br>V3.04 ve öncesi: K1 ~ K4,095.<br>V3.05 ve sonrası: K1 ~ K20.<br>Default ayarı K10. |  |  |  |  |
| #3 | H'4099 | O | R/W | CH2 ortalama adeti |  |  |  |  |  |
| #4 | H'409A | O | R/W | CH3 ortalama adeti |  |  |  |  |  |
| #5 | H'409B | O | R/W | CH4 ortalama adeti |  |  |  |  |  |

CR#2 ~ CR#5: PLC ortalama adetleri TO.DTO komutlarını kullanarak ayarlar, doğru ortalama adetleri ayarlamak için yükselen kenar / düşen kenar kontakları (LDP ve LDF gibi) kullanılması önerilir..

|     |        |   |     |                       |   |  |  |  |  |
|-----|--------|---|-----|-----------------------|---|--|--|--|--|
| #6  | H'409C | X | R   | CH1 ortalama sıcaklık | CH1 ~ CH4 ortalama sıcaklık değeri.<br>(Birim: 0.1°C).                              |  |  |  |  |
| #7  | H'409D | X | R   | CH2 ortalama sıcaklık |   |  |  |  |  |
| #8  | H'409E | X | R   | CH3 ortalama sıcaklık |   |  |  |  |  |
| #9  | H'409F | X | R   | CH4 ortalama sıcaklık |   |  |  |  |  |
| #10 | H'40A0 | X | R   | CH1 mevcut sıcaklık   | CH1 ~ CH4 mevcut sıcaklık değeri.<br>(Birim: 0.1°F).                                |  |  |  |  |
| #11 | H'40A1 | X | R   | CH2 mevcut sıcaklık   |   |  |  |  |  |
| #12 | H'40A2 | X | R   | CH3 mevcut sıcaklık   |   |  |  |  |  |
| #13 | H'40A3 | X | R   | CH4 mevcut sıcaklık   |   |  |  |  |  |
| #14 | H'40A4 | X | R   | CH1 mevcut sıcaklık   | CH1 ~ CH4 mevcut sıcaklık değeri.<br>(Birim: 0.1°C).                                |  |  |  |  |
| #15 | H'40A5 | X | R   | CH2 mevcut sıcaklık   |   |  |  |  |  |
| #16 | H'40A6 | X | R   | CH3 mevcut sıcaklık   |   |  |  |  |  |
| #17 | H'40A7 | X | R   | CH4 mevcut sıcaklık   |   |  |  |  |  |
| #19 | H'40A9 | X | R   | CH1 mevcut sıcaklık   | CH1 ~ CH4 mevcut sıcaklık değeri.<br>(Birim: 0.1°F).                                |  |  |  |  |
| #20 | H'40AA | X | R   | CH2 mevcut sıcaklık   |   |  |  |  |  |
| #21 | H'40AB | X | R   | CH3 mevcut sıcaklık   |   |  |  |  |  |
| #22 | H'40AC | X | R   | CH4 mevcut sıcaklık   |   |  |  |  |  |
| #24 | H'40AE | O | R/W | CH1 OFFSET Değeri     | CH1 ~ CH4 offset değeri ayarlar. Ayar aralığı -1,000 ~ +1,000 ve fabrika değeri K0. |  |  |  |  |
| #25 | H'40AF | O | R/W | CH2 OFFSET Değeri     |   |  |  |  |  |
| #26 | H'40B0 | O | R/W | CH3 OFFSET Değeri     |   |  |  |  |  |

| CR#       | Adres  | Kayıt |                 | Register içeriği                  | Açıklama  |         |       |       |       |       |         |     |     |     |     |
|-----------|--------|-------|-----------------|-----------------------------------|---|---------|-------|-------|-------|-------|---------|-----|-----|-----|-----|
| #27       | H'40B1 | O     | R/W             | CH4 OFFSET Değeri                 | (Birim: 0.1°C).   |         |       |       |       |       |         |     |     |     |     |
| #29       | H'40B3 | X     | R/W             | PID mod ayarı                     | PID modu aktif etmek için H'5678 ayarlayın. Diğer ayarlar geçersizdir. Default: H'0000.   |         |       |       |       |       |         |     |     |     |     |
| #30       | H'40B4 | X     | R               | Hata (Error) durumu               | Hata kodu data register içine kaydedilir. Lütfen hata kodu tablosuna bakınız.   |         |       |       |       |       |         |     |     |     |     |
| #31       | H'40B5 | O     | R/W             | Haberleşme adresi ayarı           | RS-485 haberleşme adresi. Ayar aralığı 1 ~ 254 ve fabrika ayarı K1.   |         |       |       |       |       |         |     |     |     |     |
| #32       | H'40B6 | O     | R/W             | Haberleşme hızı (baud rate) ayarı | Haberleşme baud rate (4,800, 9,600, 19,200, 38,400, 57,600 ve 115,200bps). ASCII mod için, data formatı 7 bit, even, 1 stop bit (7, E, 1), RTU modda iken, data formatı 8 bit, even, 1 stop bit (8, E, 1).<br>b0: 4,800 bps (bit/sn).<br>b1: 9,600 bps (bit/sn). (default ayarı)<br>b2: 19,200 bps (bit/sn).<br>b3: 38,400 bps (bit/sn).<br>b4: 57600 bps (bit/sn).<br>b5: 115,200 bps (bit/sn).<br>b6 ~ b13: Reserve.<br>b14: CRC code düşük bit ve yüksek bit arasında anahtarlama (Sadece RTU modda).<br>b15: RTU mod.   |         |       |       |       |       |         |     |     |     |     |
| #33       | H'40B7 | O     | R/W             | Fabrika Ayarlarına Reset          | <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>b15~b12</td> <td>b1~b9</td> <td>b8~b6</td> <td>b5~b3</td> <td>b2~b0</td> </tr> <tr> <td>ERR LED</td> <td>CH4</td> <td>CH3</td> <td>CH2</td> <td>CH1</td> </tr> </table> <p>Örnek: CH1 ayarı<br/>     1. b0 ~ b1: Reserve.<br/>     2. b2: 1 yapılır ve ürün fabrika ayarlarına resetlenir.<br/>     ERR LED açıklaması: b12~b15=1111 (default ayarlar)<br/>     1. b12 CH1 kanalı: b12=1 ise okunan değer sınırı aştı, ERR LED flash yapar.<br/>     2. b13 CH2 kanalı: b13=1 ise okunan değer sınırı aştı, ERR LED flash yapar.<br/>     3. b14 CH3 kanalı: b14=1 ise okunan değer sınırı aştı, ERR LED flash yapar.<br/>     4. b15 CH4 kanalı: b15=1 ise okunan değer sınırı aştı, ERR LED flash yapar.</p> | b15~b12 | b1~b9 | b8~b6 | b5~b3 | b2~b0 | ERR LED | CH4 | CH3 | CH2 | CH1 |
| b15~b12   | b1~b9  | b8~b6 | b5~b3           | b2~b0                             |   |         |       |       |       |       |         |     |     |     |     |
| ERR LED   | CH4    | CH3   | CH2             | CH1                               |   |         |       |       |       |       |         |     |     |     |     |
| #34       | H'40B8 | O     | R               | Software versiyon                 | Yazılım versiyonunu heksadesimal olarak gösterir. Ör: H'010A = versiyon 1.0A  |         |       |       |       |       |         |     |     |     |     |
| #35 ~ #48 |        |       | Sistem kullanır |                                   |   |         |       |       |       |       |         |     |     |     |     |

#### Semboller:

O: kalıcı. X: kalıcı değil. (RS-485 kullanılırken destekler, CPU'nun yanında iken desteklemez)

R: FROM komutu veya RS-485 kullanılarak okunabilen data.

W: FROM komutu veya RS-485 kullanılarak yazılabilen data.

1. Fonksiyon kodu: 03'H – registerden data okuma. 06'H – registere 1 word yazma. 10'H – registerlere çoklu word yazma.
2. CR#30 hata kodu (error code) register. Aşağıdaki tabloyu inceleyiniz:

| Hata açıklaması              | İçerik   | b15 ~ b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
|------------------------------|----------|----------|----|----|----|----|----|----|----|----|
| Power beslemesi anomal       | K1 (H'1) | Reserved | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| Boş harici kontak bağlantısı | K2 (H'2) |          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
| Ayar modu hatası             | K4 (H'4) |          | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  |
| Offset/Gain hatası           | K8 (H'8) |          | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  |

| Hata açıklaması            | İçerik      | b15 ~ b8 | b7 | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
|----------------------------|-------------|----------|----|----|----|----|----|----|----|----|
| Donanım hatası             | K16 (H'10)  |          | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  |
| Dijital aralık hatası      | K32 (H'20)  |          | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  |
| Ortalama adet ayarı hatası | K64 (H'40)  |          | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Komut hatası               | K128 (H'80) | Reserved | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |

Not: Her hata kodu bir bite karşılık gelecektir (b0 ~ b7). İki veya daha fazla hata aynı anda meydana gelebilir. "0" normal durumu "1" ise hata olduğunu gösterir..

3. CR#29 değeri H'5678 ayarlandığı zaman, DVP04TC-S V3.08 ve üzeri versiyonlarda CR#0 ~ CR#34 kontrol registerleri PID ayarları için kullanılabilir.

| PID Mod İçeriği Açıklaması     |                 |                         |                            |
|--------------------------------|-----------------|-------------------------|----------------------------|
| CR#0                           | Model adı       | CR#6                    | CH1 ortalama sıcaklık (°C) |
| CR#1                           | Termokupl tipi  | CR#7                    | CH2 ortalama sıcaklık (°C) |
| CR#2                           | PID çıkış % CH1 | CR#8                    | CH3 ortalama sıcaklık (°C) |
| CR#3                           | PID çıkış % CH2 | CR#9                    | CH4 ortalama sıcaklık (°C) |
| CR#4                           | PID çıkış % CH3 | CR#6~CR#9: Birim: 0.1°C |                            |
| CR#5                           | PID çıkış % CH4 |                         |                            |
| CR#2~CR#5: 0~1000; Birim: 0.1% |                 |                         |                            |

| PID Mod İçeriği Açıklaması             |                    |       |   |
|--|--------------------|-------|---|
| CR#10                                  | CH1 sıcaklık ayarı |       | Run/Stop & Auto tuning  |
| CR#11                                  | CH2 sıcaklık ayarı |       | Bit0: CH1 PID run/stop  |
| CR#12                                  | CH3 sıcaklık ayarı |       | Bit1: CH2 PID run/stop  |
| CR#13                                  | CH4 sıcaklık ayarı |       | Bit2: CH3 PID run/stop  |
| CR#10~CR#13: PID hedef set değeri (SV) |                    |       | Bit3: CH4 PID run/stop  |
| CR#14                                  | CH1 K <sub>P</sub> |       | 0=PID stop; 1=PID run   |
| CR#15                                  | CH2 K <sub>P</sub> |       | Bit4: CH1 auto tuning   |
| CR#16                                  | CH3 K <sub>P</sub> |       | Bit5: CH2 auto tuning   |
| CR#17                                  | CH4 K <sub>P</sub> |       | Bit6: CH3 auto tuning   |
| CR#19                                  | CH1 K <sub>I</sub> |       | Bit7: CH4 auto tuning   |
| CR#20                                  | CH2 K <sub>I</sub> |       | 1: Auto tuning fonksiyonu etkindir.<br>Auto tuning işlemi tamamlandıktan sonra, değer 0 olur. |
| CR#21                                  | CH3 K <sub>I</sub> | CR#29 | PID moda giriş(H'5678)<br>K0: PID modundan çıkış  |
| CR#22                                  | CH4 K <sub>I</sub> | CR#30 | Hata (Error) Kodu   |
| CR#24                                  | CH1 K <sub>D</sub> | CR#31 | CH1 Örnekleme zamanı  |
| CR#25                                  | CH2 K <sub>D</sub> | CR#32 | CH2 Örnekleme zamanı  |
| CR#26                                  | CH3 K <sub>D</sub> | CR#33 | CH3 Örnekleme zamanı  |
| CR#27                                  | CH4 K <sub>D</sub> | CR#34 | CH4 Örnekleme zamanı  |
|  |                    |       | CR#31~CR#34: 1~30; Birim: 1s  |

Not: Diğer kontrol registerlerini ayarlamadan önce PID modunu (CR # 29 = H'5678) aktif etmeniz gerekmektedir.

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